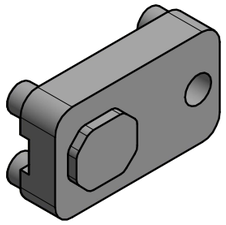
①



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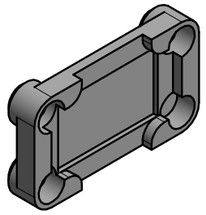

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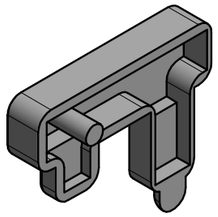

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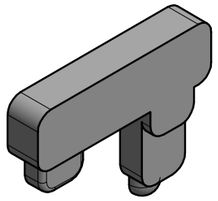
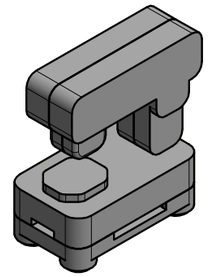
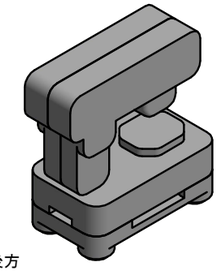


①+②+③+④



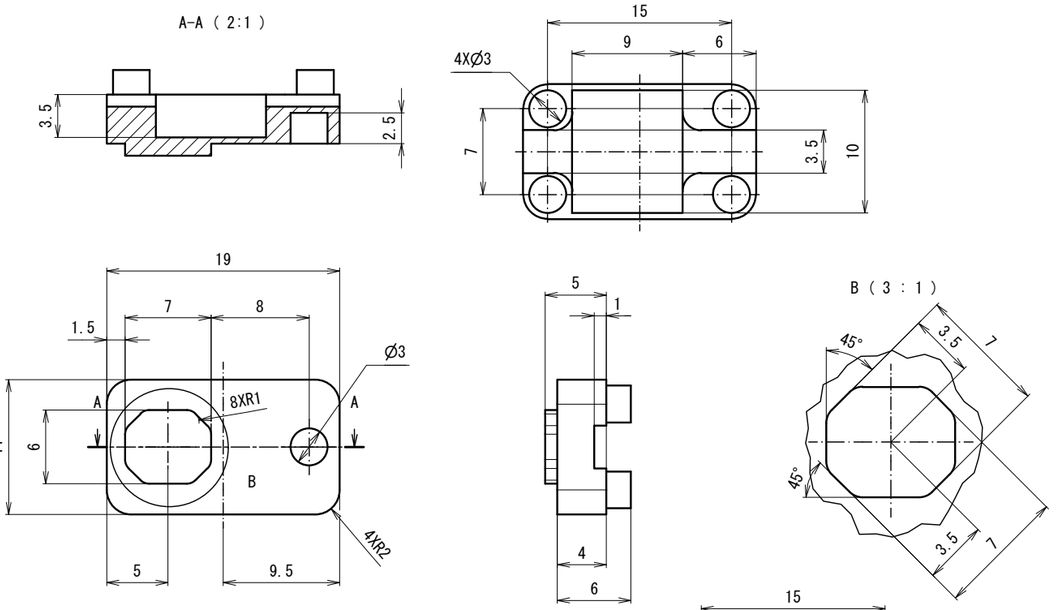
前方



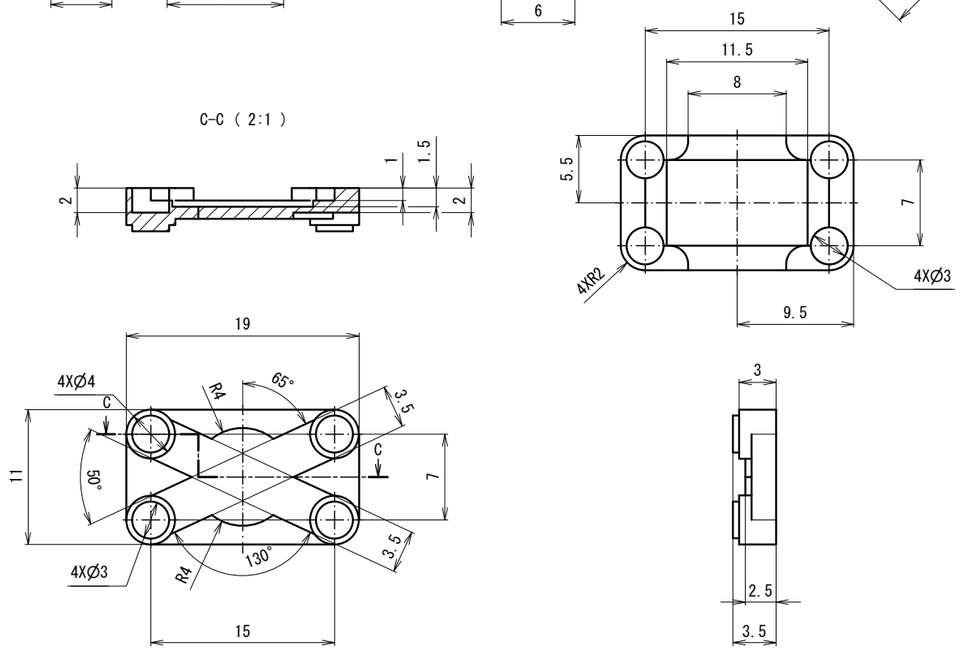
後方

・製品の表面にカッターマークや擦り傷がないこと。
・製品の寸法公差は特に指示がない場合±0.03㎜とする。

①



②



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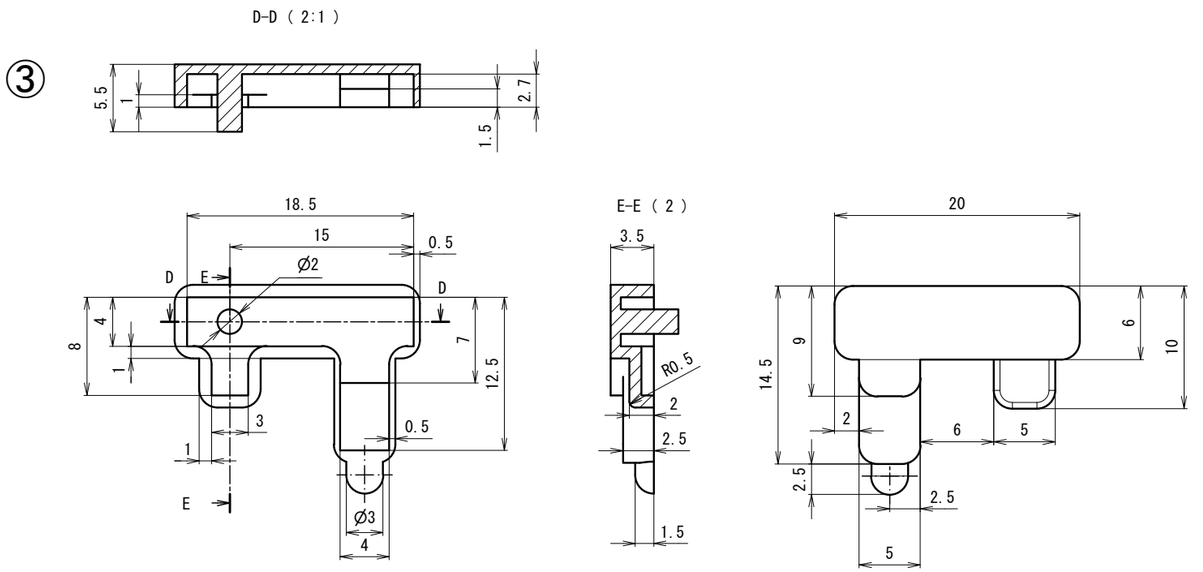
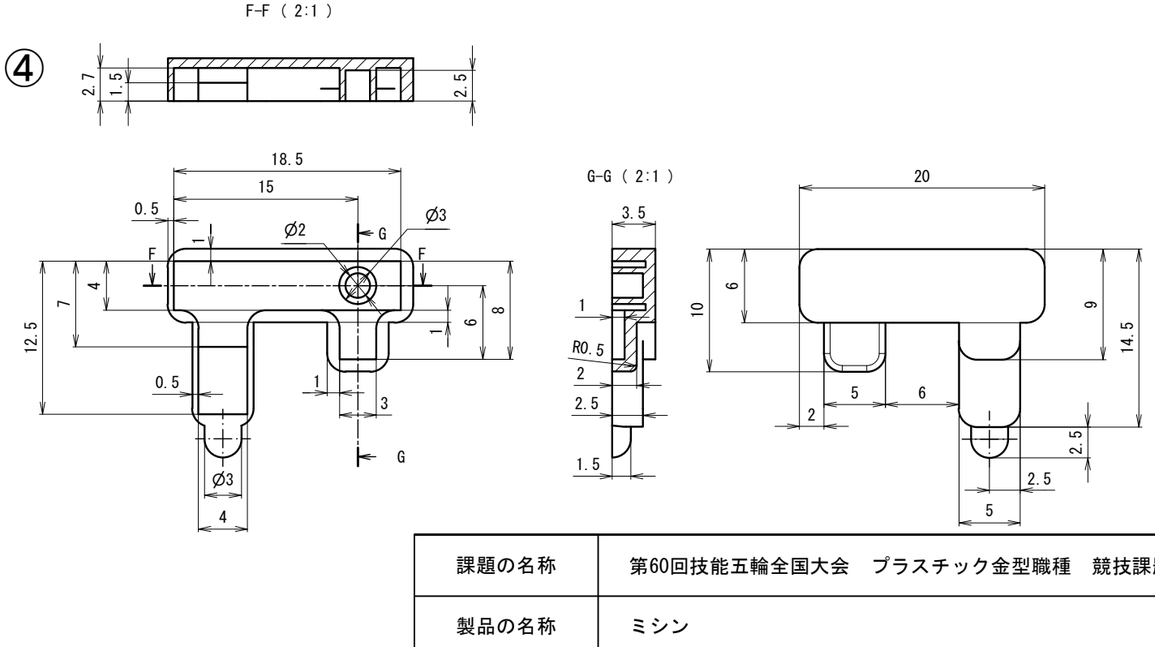
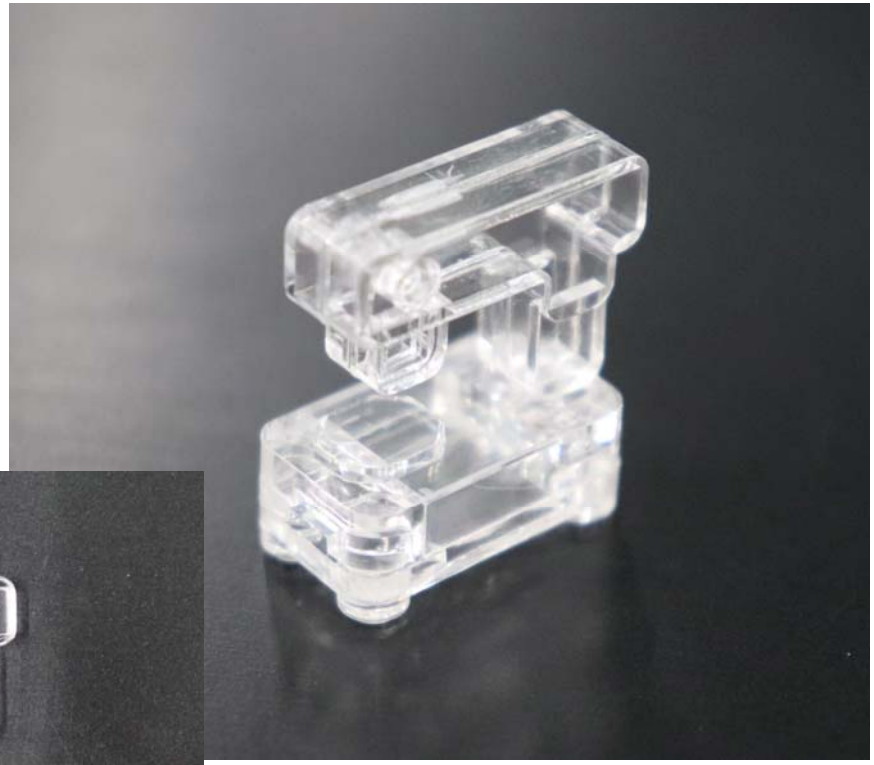
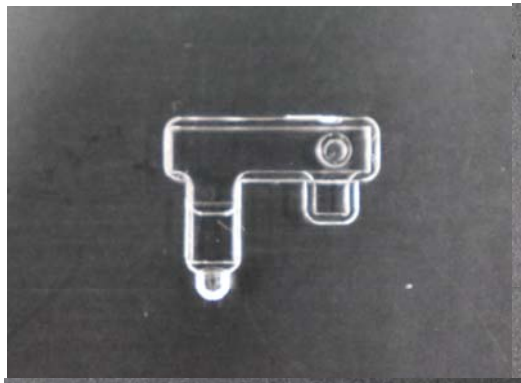
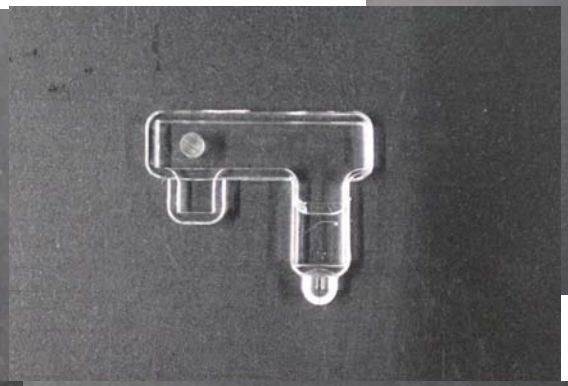
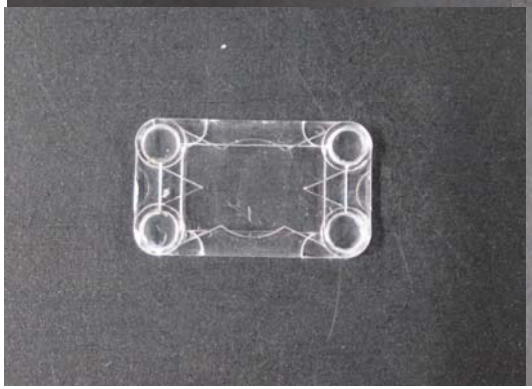


④



課題の名称	第60回技能五輪全国大会　プラスチック金型職種　競技課題2			
製品の名称	ミシン			
材質	ポリスチレン	収縮率	0.5%	2:1
				A3