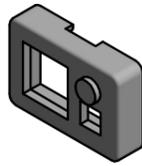


事前公開用

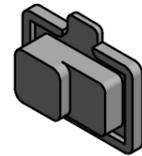
①



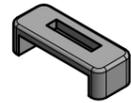
②



③



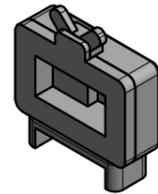
④



①+②+③+④

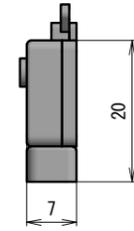


前方



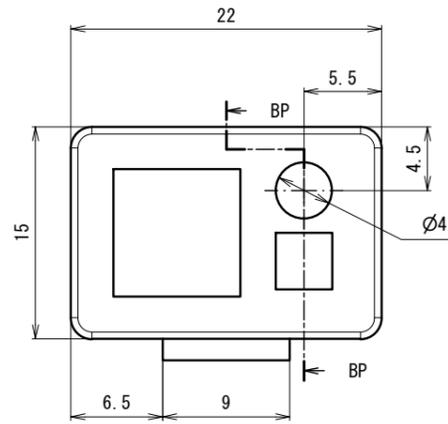
後方

組立て寸法

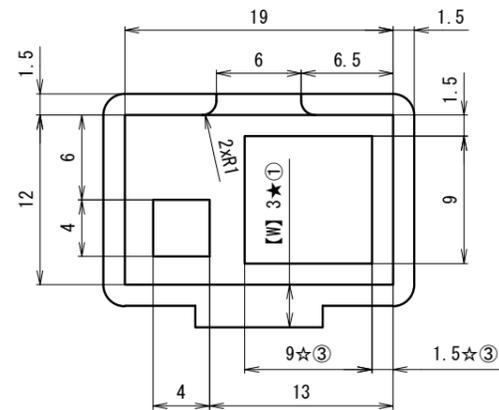
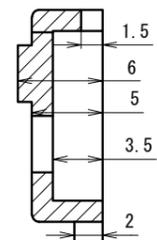


- ・製品の表面にカッターマークや擦り傷がないこと。
- ・製品の寸法公差は特に指示がない場合±0.03mmとする。
- ・【W】の変更範囲は2.5~3.5とする。(0.1単位)
- ・【X】の変更範囲は5.5~6.5とする。(0.1単位)
- ・【Y】の変更範囲は3.5~4.5とする。(0.1単位)
- ・【Z】の変更範囲は17.5~18.5とする。(0.1単位)

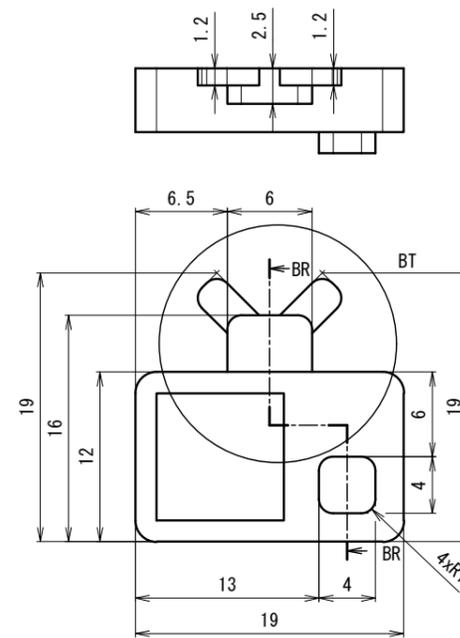
①



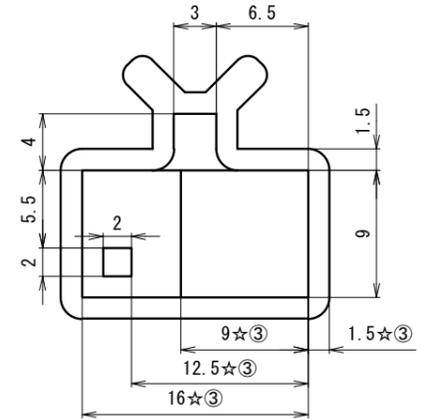
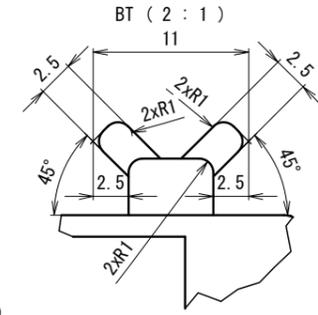
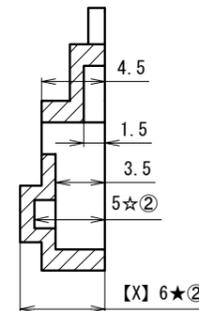
BP-BP (2:1)



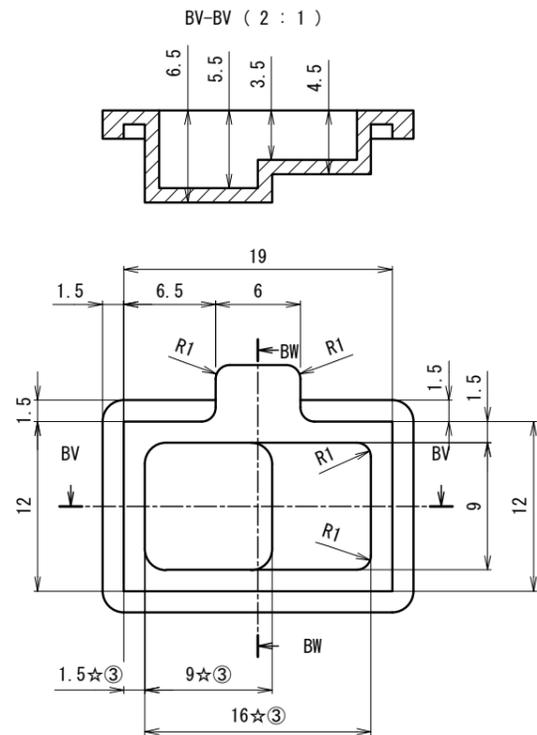
②



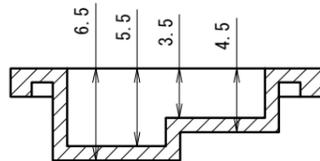
BR-BR (2:1)



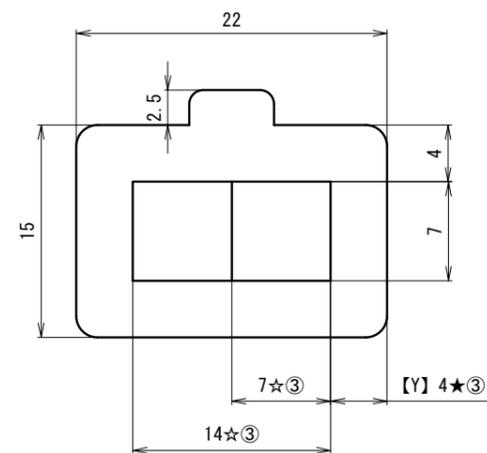
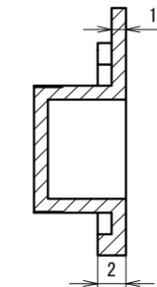
③



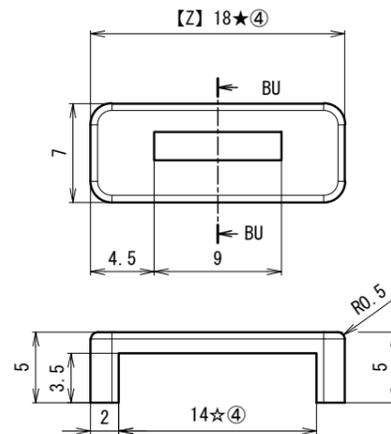
BV-BV (2:1)



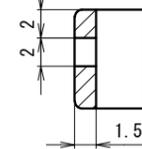
BW-BW (2:1)



④



BU-BU (2:1)



金型の名称	第61回技能五輪全国大会 プラスチック金型職種 競技課題			
製品の名称	TV			
材質	ポリスチレン	収縮率	0.5%	2:1 A3